TROX® TECHNIK
Auranor

RN

CIRCULAR SELF-POWERED VOLUME FLOW CONTROLLERS FOR THE CONTROL OF SUPPLY AIR OR EXTRACT AIR IN CONSTANT AIR VOLUME SYSTEMS.

Key information

Volume flow rate can be set using an external scale, no tools required
High control accuracy
No on-site test measurements required for commissioning
Suitable for airflow velocities of up to 12 m/s
Any installation orientation; maintenance-free
Casing air leakage to EN 1751, class C

Optional equipment and accessories

- Acoustic cladding for the reduction of case-radiated noise
- Secondary silencer Type CA, CS or CF for the reduction of air-regenerated noise
- Hot water heat exchanger Type WL and electric air heater Type EL for reheating the airflow
- Actuator for switching between setpoint values

APPLICATION

Application

- Circular CONSTANTFLOW CAV controllers of Type RN for the precise supply air or extract air flow control in constant air volume systems
- Mechanical self-powered volume flow control without external power supply
- Simplified project handling with orders based on nominal size
- Volume flow rate setpoint can be set on external scale
- Switching between Vmin and Vmax using optional actuator

Special features

- Volume flow rate can be set using an external scale; no tools required
- High volume flow rate control accuracy
- Any installation orientation

Nominal sizes

- RN-S: 80, 100, 125

- RN: 80, 100, 125, 160, 200, 250, 315, 400
- RN-FL: 100, 125, 160, 200, 250, 315, 400

DESCRIPTION

Variants
- RN-S: Compact-height volume flow controller
- RN: Volume flow controller
- RN-D: Volume flow controller with acoustic cladding
- RN-FL: Volume flow controller with flanges on both ends
- RN-D-FL: Volume flow controller with acoustic cladding and flanges on both ends
- Units with acoustic cladding and/or a secondary silencer Type CA, CS or CF for demanding acoustic requirements
- Acoustic cladding cannot be retrofitted

Construction
- Galvanised sheet steel
- P1: Powder-coated, silver grey (RAL 7001)
- A2: Stainless steel

Parts and characteristics
- Ready-to-commission controller
- Damper blade with low-friction bearings
- Bellows that acts as an oscillation damper
- Cam plate with leaf spring
- Scale with pointer to set the volume flow rate setpoint
- Aerodynamic function testing of each unit on a special test rig prior to shipping
- Correct operation even under unfavourable upstream conditions (1.5 D straight section required upstream)

Attachments
- Min/Max actuators: Actuators for switching between minimum and maximum volume flow rate setpoint values
- Modulating actuators: Actuators for the stepless adjustment of volume flow rates or to switch between minimum and maximum volume flow rate setpoint values
- Retrofit kits: Actuators and installation accessories
- Variant RN-S cannot be combined with an actuator

Accessories
- Lip seals on both ends (factory fitted)
- Matching flanges for both ends

Useful additions
- Secondary silencer Type CA, CS or CF
- Heat exchanger Type WL
- Electric air heater Type EL

Construction features

- Circular casing
- Spigot suitable for circular ducts to EN 1506 or EN 13180
- Spigot with groove for lip seal (RN-P1/80 and RN-A2/80 without groove)
- RN-FL: Circular flanges to EN 12220

Materials and surfaces

- Casing made of galvanised sheet steel
- Interior parts, nominal sizes 80 – 125: stainless steel 1.4301, nominal sizes 160 – 400: galvanised sheet steel
- Polyurethane bellows
- Plain bearings with PTFE coating
- Leaf spring made of stainless steel

Powder-coated construction (P1)

- Casing made of galvanised sheet steel, powder-coated
- Interior parts, nominal sizes 80 – 125: stainless steel 1.4301, nominal sizes 160 – 400: galvanised sheet steel, powder-coated

Stainless steel construction (A2)

- Casing made of stainless steel 1.4301
- Interior parts made of stainless steel

Variant with acoustic cladding (-D)
- Acoustic cladding made of galvanised sheet steel
- Rubber profile for the insulation of structure-borne noise
- Lining is mineral wool

Mineral wool
- To EN 13501, fire rating class A1, non-combustible
- RAL quality mark RAL-GZ 388
- Biosoluble and hence hygienically safe according to the German TRGS 905 (Technical Rules for Hazardous Substances) and EU directive 97/69/EC

Standards and guidelines
- Hygiene conforms to VDI 6022
- Casing air leakage to EN 1751, class C

Maintenance
- Maintenance-free as construction and materials are not subject to wear

TEKNISK INFORMATION

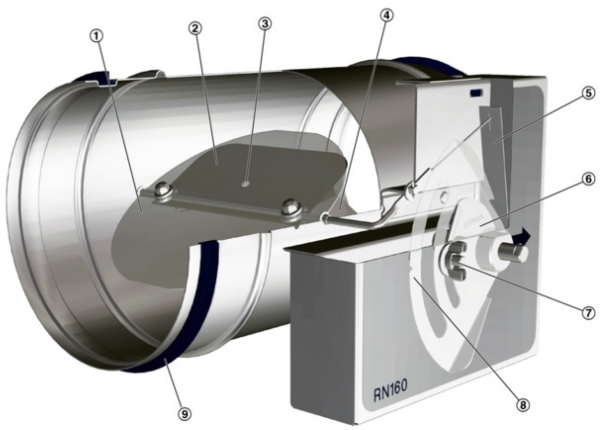
Functional description
The volume flow controller is a mechanical self-powered unit and works without external power supply. A damper blade with low-friction bearings is adjusted by aerodynamic forces such that the set volume flow rate is maintained within the differential pressure range.

The aerodynamic forces of the airflow create a closing torque on the damper blade. The bellows extends and increases this force while at the same time acting as an oscillation damper. The closing force is countered by a leaf spring that unrolls over a cam plate. The shape of the cam plate is such that a change in the differential pressure leads to an adjustment of the damper blade in a way that the volume flow rate is maintained almost exactly.

Efficient commissioning
The volume flow rate setpoint value can be set quickly and easily using the pointer on the external scale; no measurements are required.

The advantage over flow adjustment dampers is that there is no need for repeat measurements or adjustments by an air conditioning engineer. Should the system pressure change, e.g. by opening or closing of duct sections, the flow rates in the entire system will also change if flow adjustment dampers are used; however, this is not the case with mechanical self-powered volume flow controllers A mechanical self-powered controller reacts immediately and adjusts the damper blade such that the set constant volume flow rate is maintained.

Schematic illustration of the RN



① Damper blade
② Bellows
③ Bellows inlet
④ Crossbar
⑤ Leaf spring
⑥ Cam plate
⑦ Volume flow rate scale lock
⑧ Volume flow rate scale
⑨ Lip seal

Volume flow rate ranges

The minimum differential pressure of CAV controllers is an important factor in designing the ductwork and in rating the fan including speed control.

Sufficient duct pressure must be ensured for all operating conditions and for all control units. The measurement points for fan speed control must be selected accordingly.

Nominal sizes	80 – 400 mm
Volume flow rate range	11 – 1400 l/s
Volume flow rate range	40 – 5040 m^3/h
Volume flow rate setting range	approx. 25 – 100 % of the nominal volume flow rate
Scale accuracy	± 4 %
Differential pressure	50 – 1000 Pa
Operating temperature	10 – 50 °C

Quick sizing tables provide a good overview of the room sound pressure levels that can be expected. Approximate intermediate values can be interpolated. Precise intermediate values and spectral data can be calculated with our Easy Product Finder design programme.

The first selection criteria for the nominal size are the actual volume flow rates Vmin and Vmax. The quick sizing tables are based on generally accepted attenuation levels. If the sound pressure level exceeds the required level, a larger air terminal unit and/or a silencer is required.

Sizing example

Given data

Vmax = 280 l/s (1010 m3/h)

Δpst = 150 Pa

Required sound pressure level in the room 35 dB(A)

Quick sizing
RN/200 with circular silencer CS 050/200×1000
Air-regenerated noise LPA = 26 dB(A)

Case-radiated noise LPA = 31 dB(A)

RN, Volume flow rate ranges and minimum differential pressures

Nominal size	V̇		①	②	③	④	
			$\Delta p_{st\,min}$				ΔV̇
	l/s	m³/h	Pa	Pa	Pa	Pa	± %
80	11	40	100	105	105	105	20
	20	72	100	105	105	105	15
	40	144	100	110	115	120	10
	45	162	100	110	120	125	8
100	22	79	50	55	55	55	10
	40	144	50	55	55	60	8
	70	252	50	60	65	70	6
	90	324	50	60	70	80	5
125	35	126	50	55	55	55	10
	60	216	50	55	55	55	8
	115	414	50	60	65	70	6
	140	504	50	60	70	80	5
160	60	216	50	55	55	55	10
	105	378	50	55	55	55	8
	190	684	50	55	60	60	6
	240	864	50	55	65	70	5
200	90	324	50	55	55	55	10
	160	576	50	55	55	55	8
	300	1080	50	55	60	65	6
	360	1296	50	55	60	65	5
250	145	522	50	55	55	55	10
	255	918	50	55	55	55	8
	470	1692	50	55	60	60	6
	580	2088	50	55	60	65	5
315	230	828	50	55	55	55	10
	400	1440	50	55	55	55	8
	750	2700	50	55	60	60	6
	920	3312	50	55	60	65	5
400	350	1260	50	55	55	55	10
	610	2196	50	55	55	55	8
	1130	4068	50	55	55	55	6
	1400	5040	50	55	55	60	5

① RN
② RN with secondary silencer CS/CF, insulation thickness 50 mm, length 500 mm
③ RN with secondary silencer CS/CF, insulation thickness 50 mm, length 1000 mm
④ RN with secondary silencer CS/CF, insulation thickness 50 mm, length 1500 mm

Circular volume flow controllers for constant air volume systems, mechanical self-powered, without external power supply, suitable for supply or extract air, available in 8 nominal sizes.

Ready-to-commission unit consists of the casing containing a damper blade with low-friction bearings, bellows, external cam plate and leaf spring.

Volume flow controllers without actuators are factory set to a reference volume flow rate (customers can set the required volume flow rate on site).

Spigot with groove for lip seal, suitable for connecting ducts according to EN 1506 or EN 13180.

Casing air leakage to EN 1751, class C.

Special features

- Volume flow rate can be set using an external scale; no tools required
- High volume flow rate control accuracy

- Any installation orientation

Materials and surfaces

Galvanised sheet steel construction

- Casing made of galvanised sheet steel
- Interior parts, nominal sizes 80 – 125: stainless steel 1.4301, nominal sizes 160 – 400: galvanised sheet steel
- Polyurethane bellows
- Plain bearings with PTFE coating
- Leaf spring made of stainless steel

Powder-coated construction (P1)

- Casing made of galvanised sheet steel, powder-coated
- Interior parts, nominal sizes 80 – 125: stainless steel 1.4301, nominal sizes 160 – 400: galvanised sheet steel, powder-coated

Stainless steel construction (A2)

- Casing made of stainless steel 1.4301
- Interior parts made of stainless steel

Variant with acoustic cladding (-D)

- Acoustic cladding made of galvanised sheet steel
- Rubber profile for the insulation of structure-borne noise
- Lining is mineral wool

Mineral wool

- To EN 13501, fire rating class A1, non-combustible
- RAL quality mark RAL-GZ 388
- Biosoluble and hence hygienically safe according to the German TRGS 905 (Technical Rules for Hazardous Substances) and EU directive 97/69/EC

Construction

- Galvanised sheet steel
- P1: Powder-coated, silver grey (RAL 7001)
- A2: Stainless steel

Technical data

- Nominal sizes: 80 to 400 mm
- Volume flow rate range: 11 to 1400 l/s or 40 to 5040 m³/h
- Volume flow rate control range: approx. 25 – 100 % of the nominal volume flow rate
- Minimum differential pressure: 50 Pa (nominal size 80: 100 Pa)
- Maximum differential pressure: 1000 Pa

Sizing data

- V _____ [m³/h]
- Δpst _____ [Pa]

Air-regenerated noise

- LPA _____ [dB(A)]

Case-radiated noise

- LPA _____ [dB(A)]

This specification text describes the general properties of the product. Texts for variants can be generated with our Easy Product Finder design programme.

Notes on the order code

RN-S
- RN-S-A2/80: no lip seal (D2)

RN
- RN/80: no flange (FL), no matching flange (G2)
- RN-A2/80: no lip seal (D2)

RN-S

RN-S – P1 / 100 / D2
1 2 3 4

1 Type
RN-S Volume flow controller

2 Material
No entry: galvanised sheet steel
P1 Powder-coated (RAL 7001), silver grey
A2 Stainless steel

3 Nominal size [mm]
80
100
125

4 Accessories
No entry: none
D2 Lip seals on both ends

RN

RN – D – P1 – FL / 160 / G2 / B50 / 300 – 800
1 2 3 4 5 6 7 8

1 Type
RN Volume flow controller

2 Acoustic cladding
No entry: none
D With acoustic cladding

3 Material
No entry: galvanised sheet steel
P1 Powder-coated (RAL 7001), silver grey
A2 Stainless steel

4 Flange
No entry: none
FL Flanges on both ends

5 Nominal size [mm]
80
100
125
160
200
250
315
400

6 Accessories
No entry: none
D2 Lip seals on both ends
G2 Matching flanges for both ends

7 Actuator
No entry: without
For example
B50 24 V AC/DC, 3-point
B52 24 V AC/DC, 3-point, with auxiliary switch
B70 24 V AC/DC, modulating 2 – 10 V DC

8 Volume flow rates [m^3/h or l/s]
only actuators 7
V_{min} – $_{max}$ for factory setting

Order example: RN/160/D2

Nominal size	160
Material	Galvanised sheet steel
Accessories	Lip seal on both ends